

FIG. 1

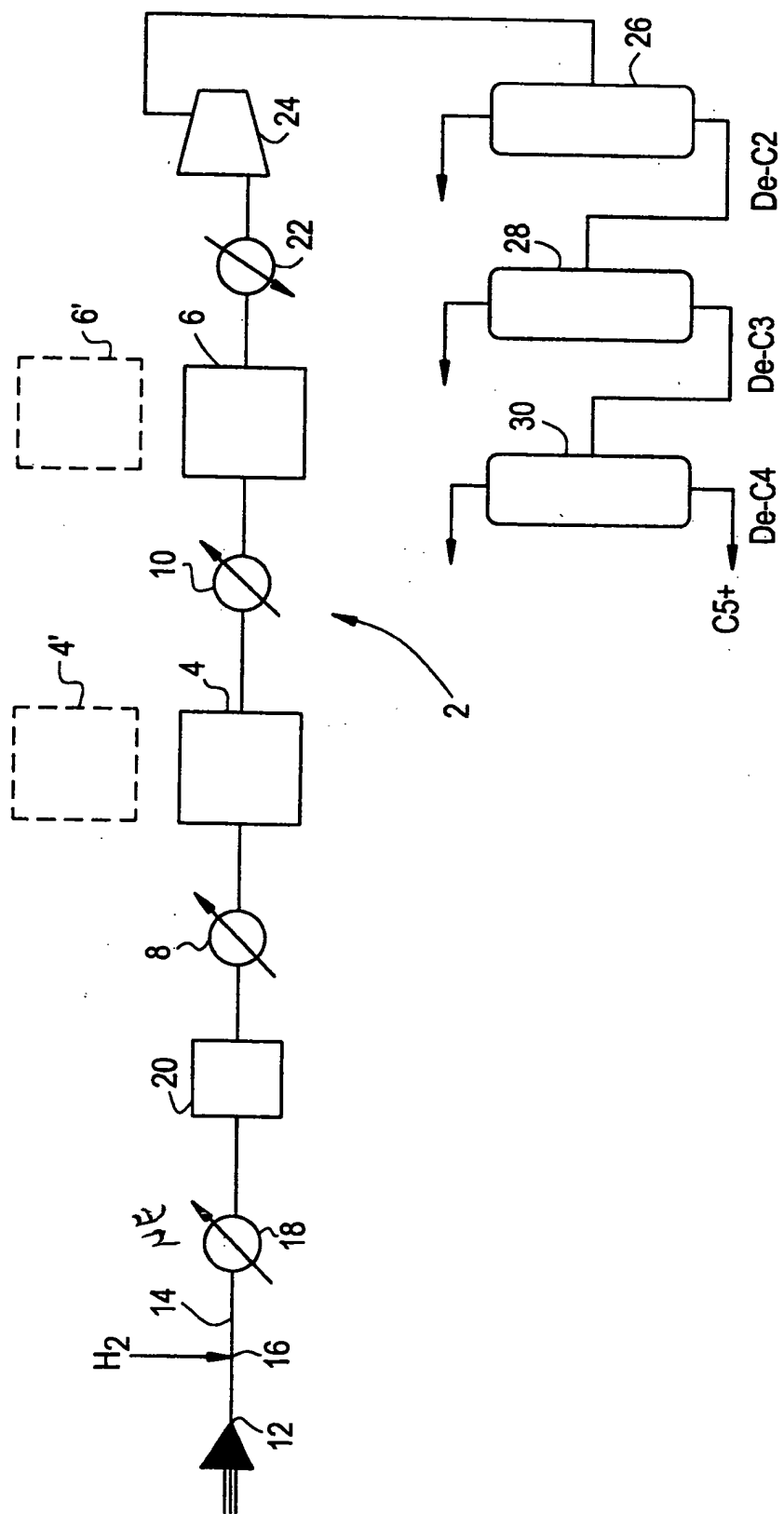


FIG. 2

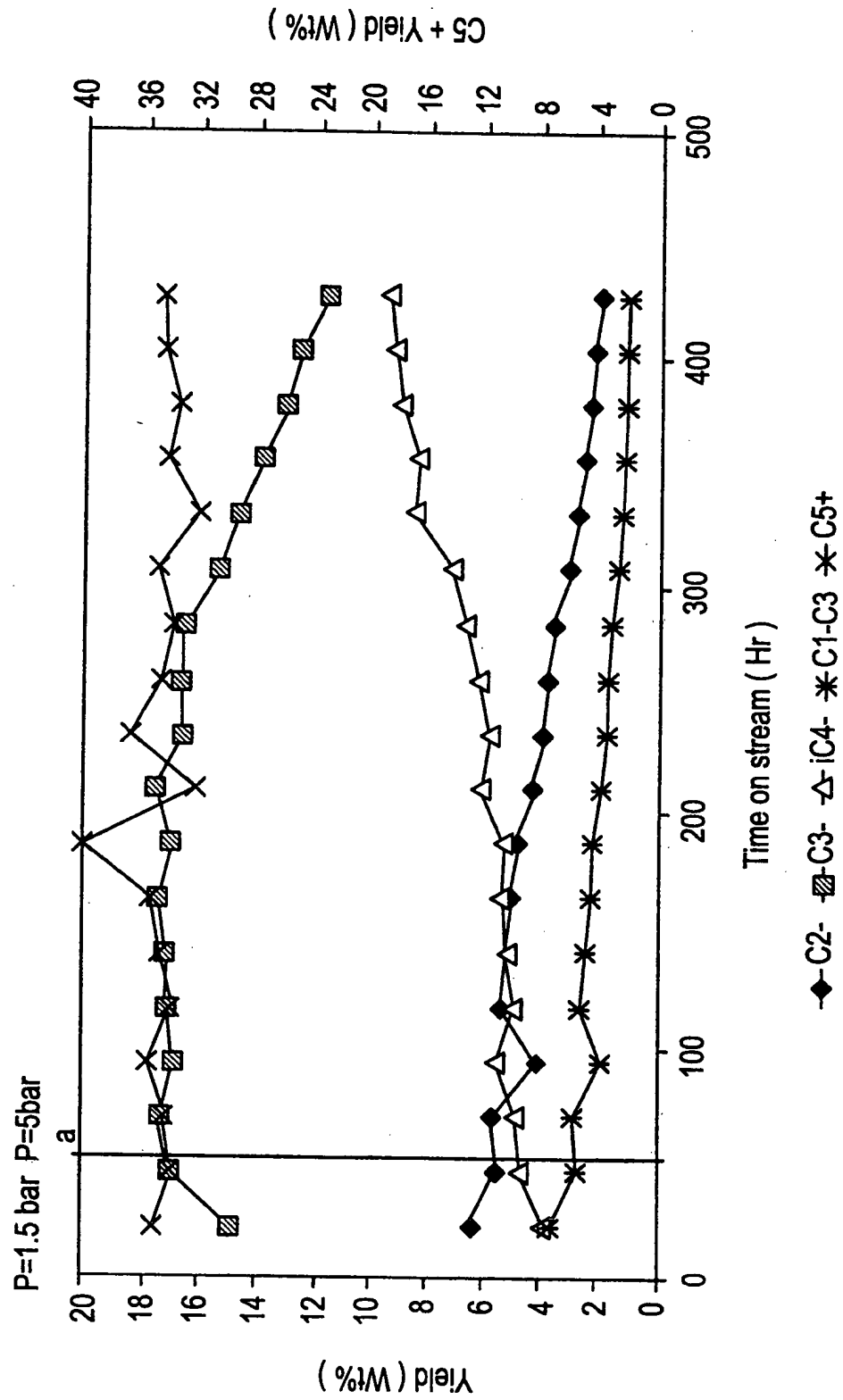


FIG. 3

Pt=1.5 bara Filled symbols: Open symbols:
 PHC=1.5 bar Pt=5.0 bara Pt=1.5 bara
 PH2=0 bar PHC=1.5 bar PHC=1.5 bar
 PH2=3.5 bar PH2=0 bar

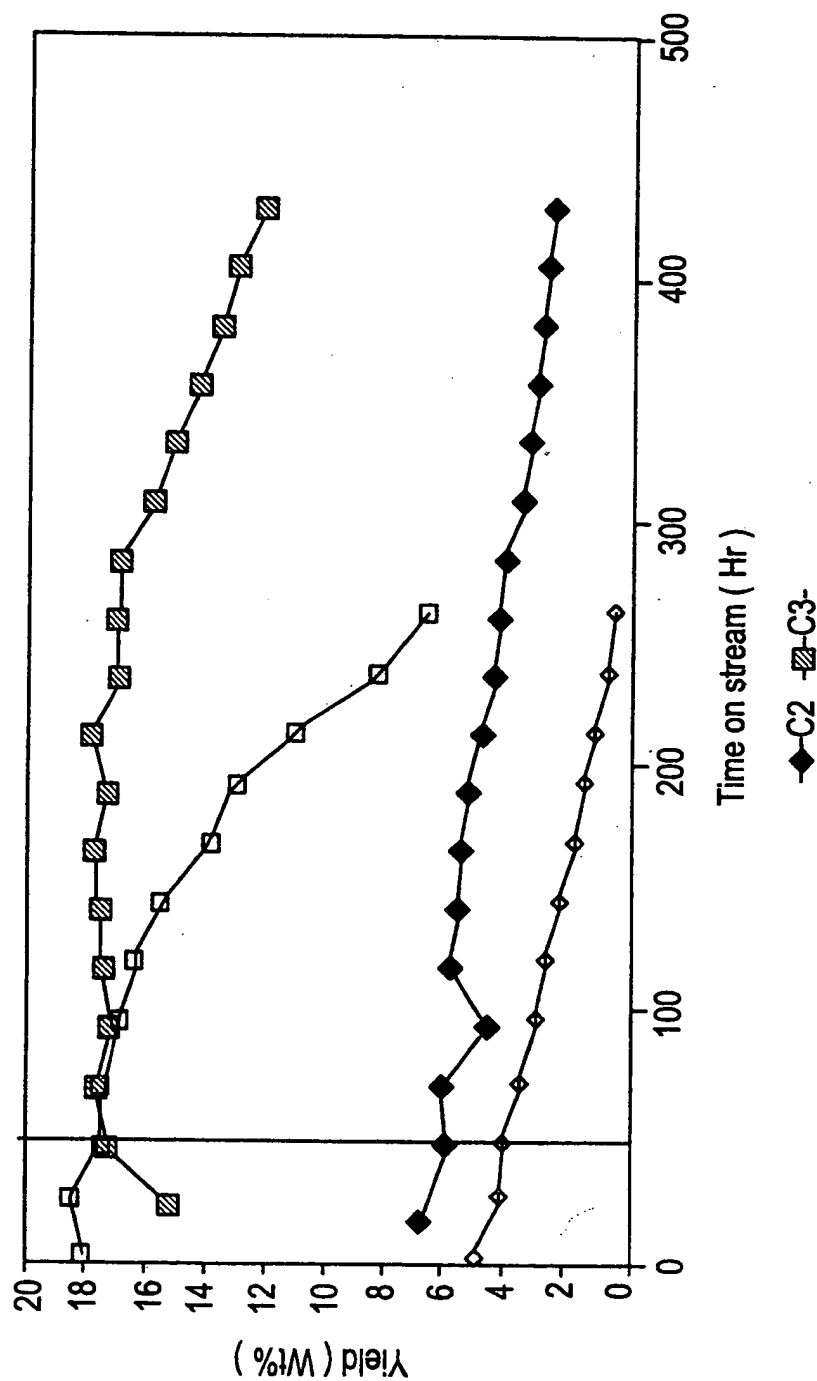


FIG. 4

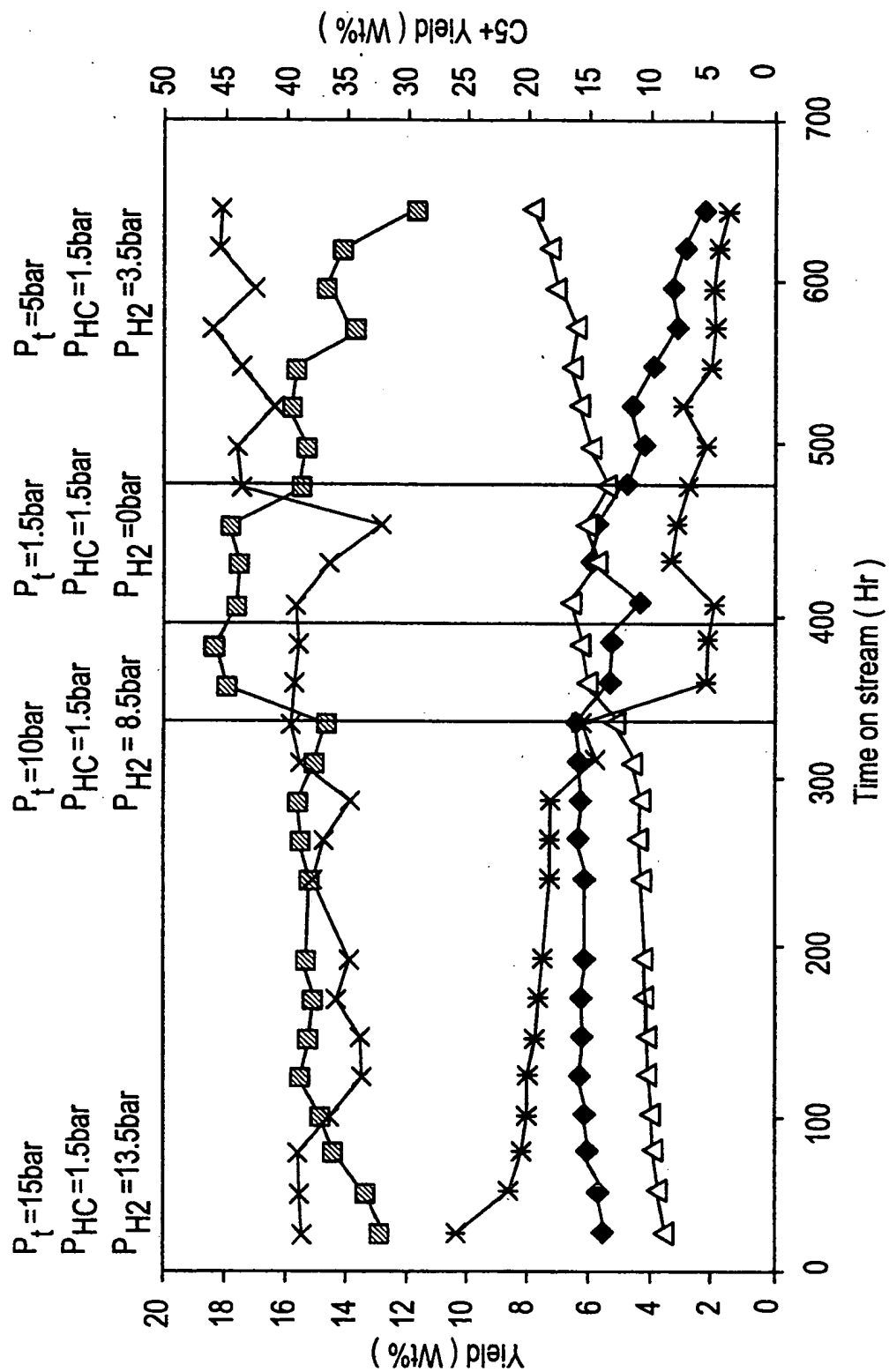


FIG. 5

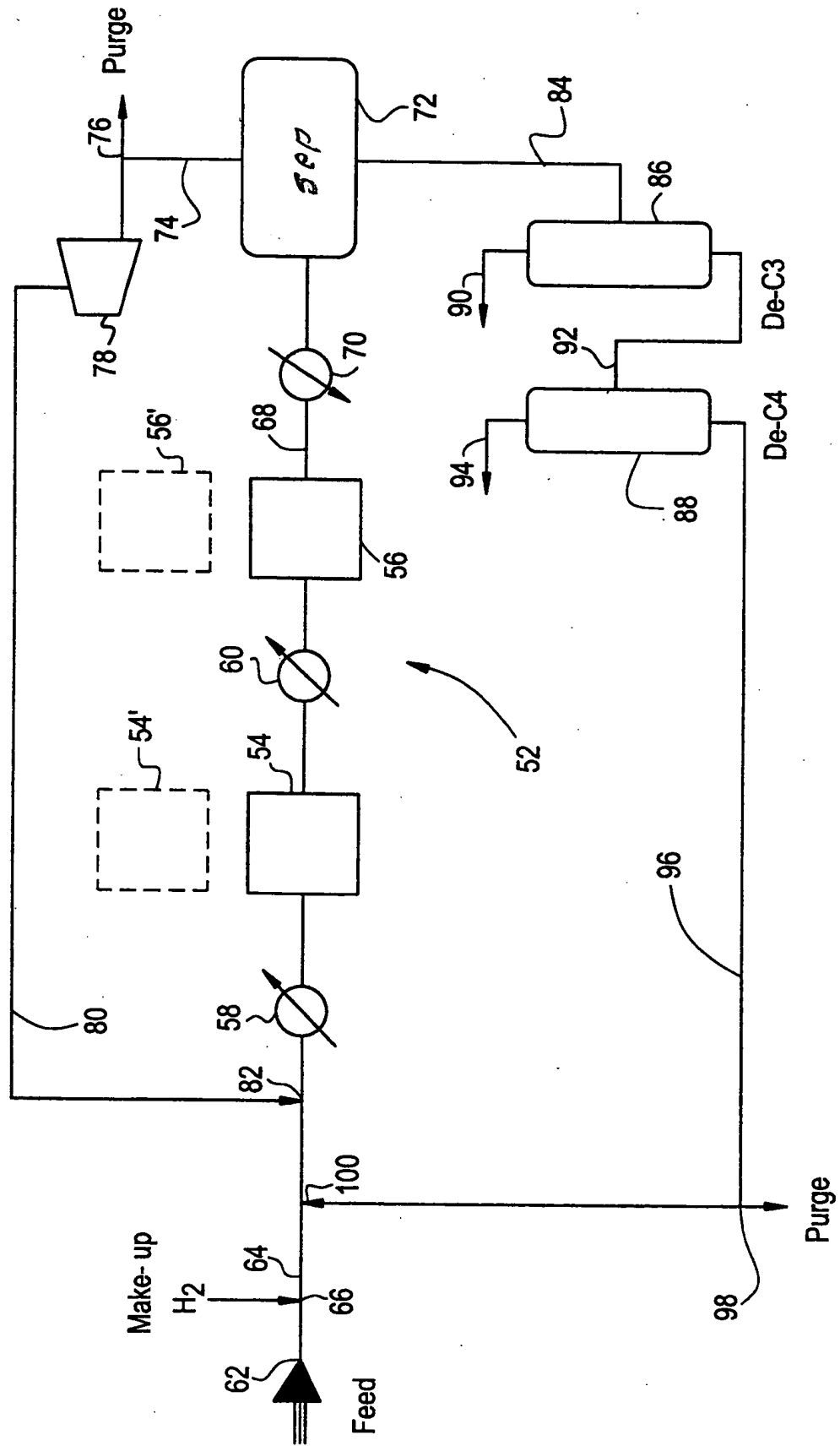


FIG. 6

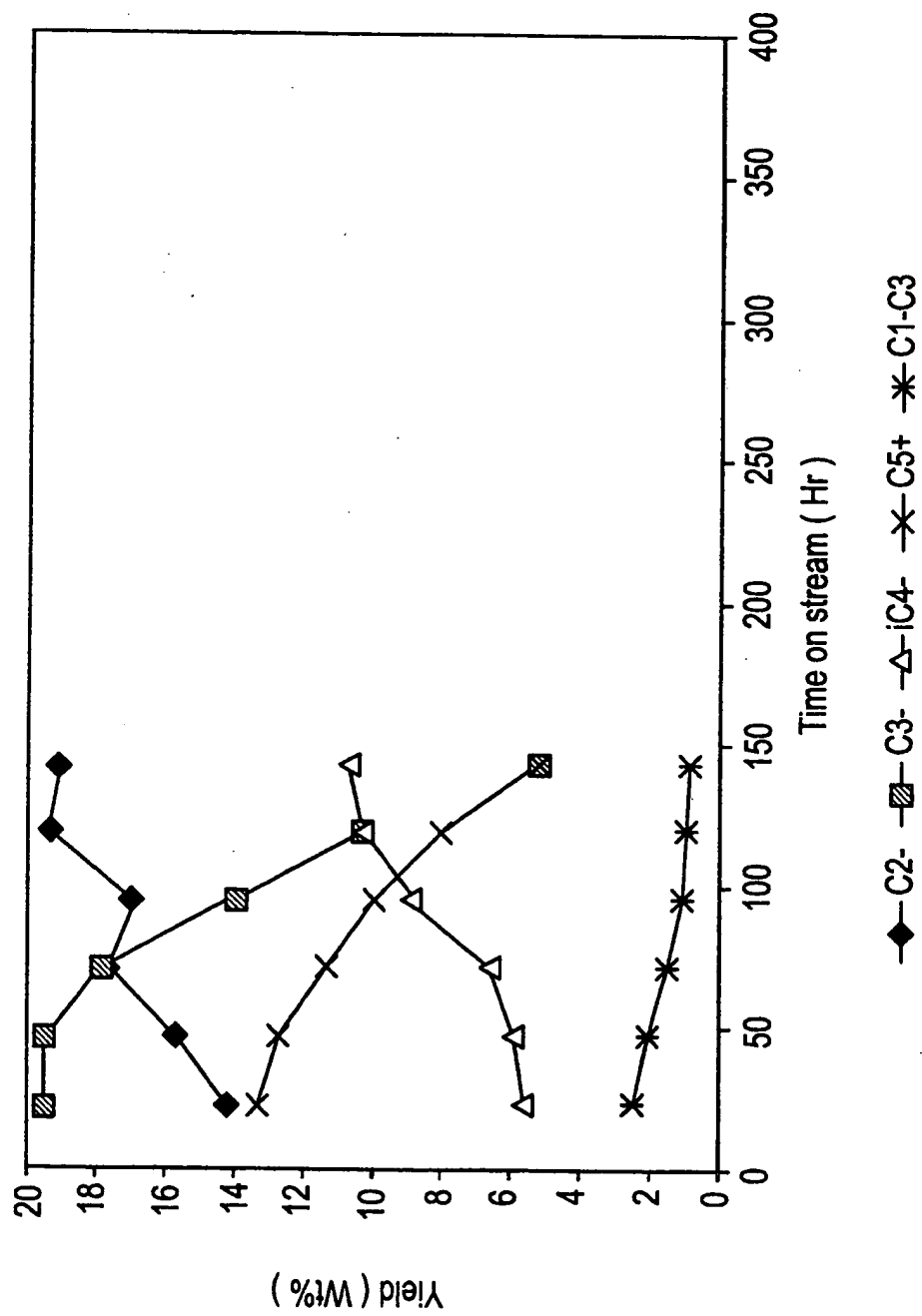


FIG. 7

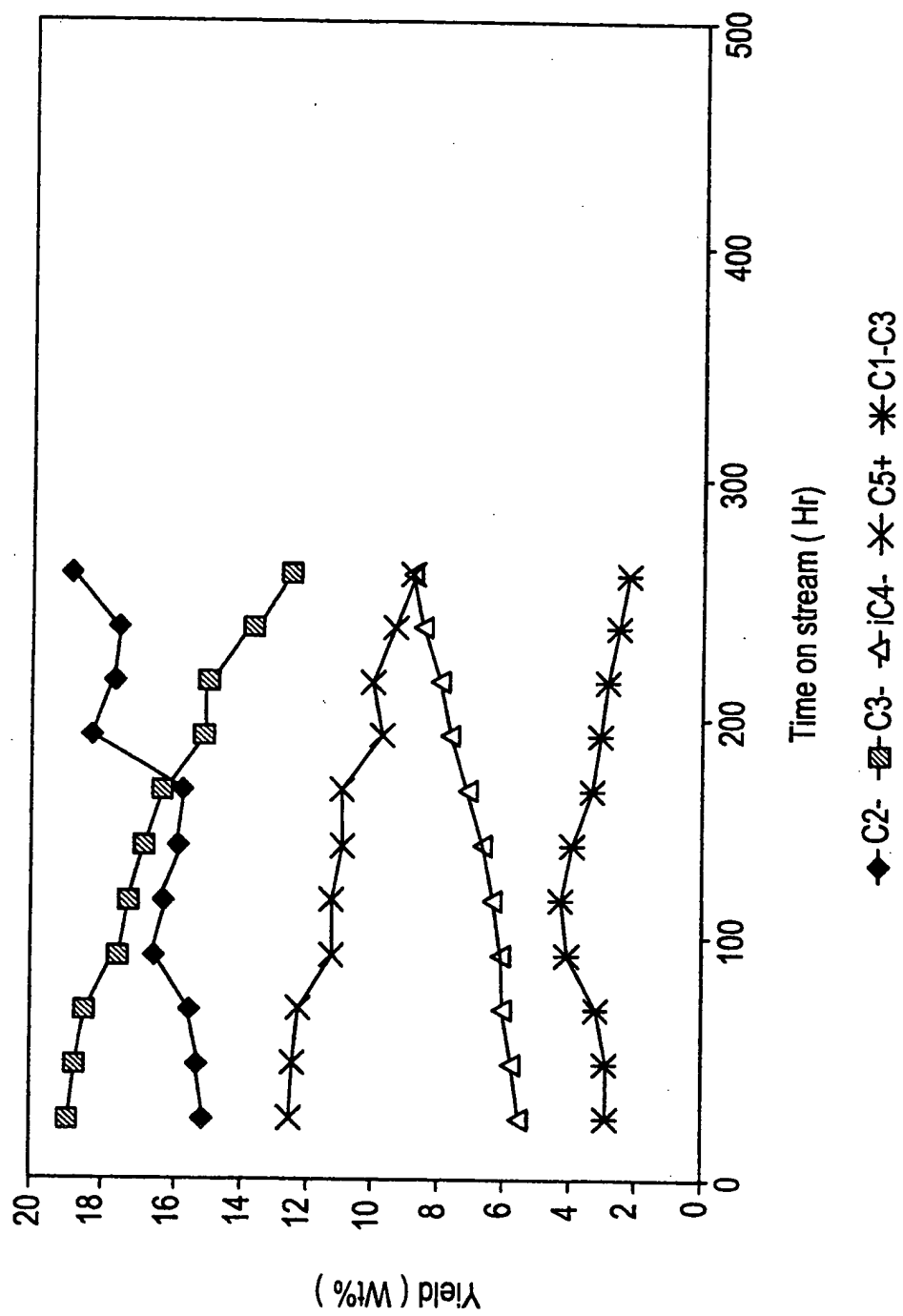


FIG. 8

Filled symbols: Feed : C4 ex EHPN +ethylene +H2
Open symbols: Feed : C4 ex EHPN

